

Clean Energy in Vietnam after COP21

Potential for production and application of bio-carbon in Vietnam

Khanh-Quang Tran

Energy and Process Engineering

Norwegian University of Science and Technology

Email: khanh-quang.tran@ntnu.no



Department of Energy
and Process Engineering

Outline

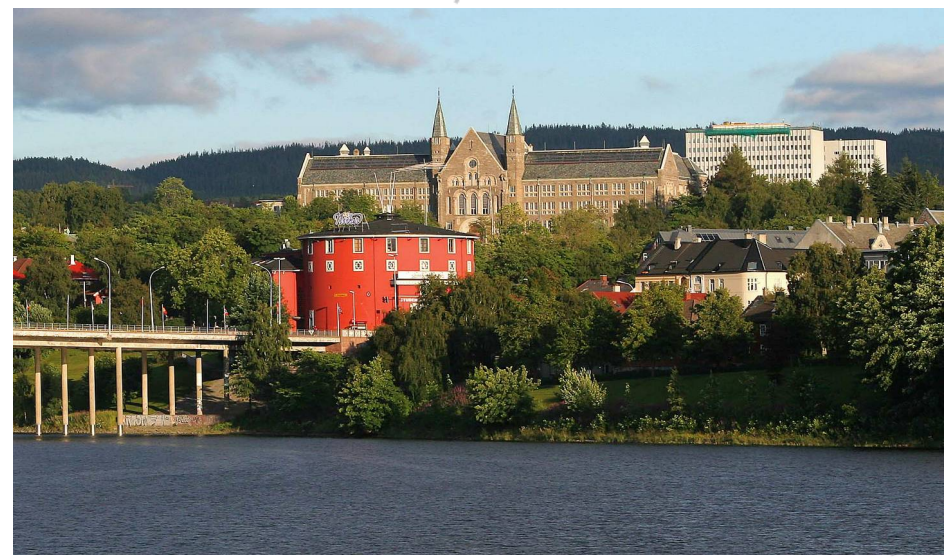
- Introduction to NTNU
- Technologies for production of bio-carbon
- Main applications of bio-carbon
- Potential in Vietnam
- Concluding remarks

Trondheim- 3rd largest city in Norway



NTNU 2010

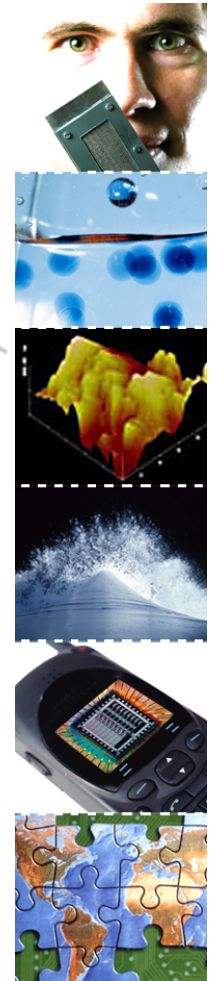
- **52** departments in **7** faculties
- **18 432** registered students, **6 726** admitted in 2010
- **2 785** degrees awarded
- **260** doctoral degrees awarded (32 % women)



- **4 935** employments
- **3 075** employed in education and research; **596** full professors
- Budget: **EUR 640 mill.**
- **590 000 m²** of owned and rented premises

NTNU's six strategic areas

- Energy and Petroleum – Resources and Environment
- Medical Technology
- Materials Technology
- Marine and Maritime Technology
- Information and Communication Technology
- Globalization



2014 Nobel Prize in Medicine



NTNU neuroscientists May-Britt and Edvard Moser won the 2014 Nobel Prize in Physiology or Medicine for their pioneering work in the field of brain research.

Energy and Process Engineering

- 148 employees within 4 divisions
- 91 Ph.D. students (15 Ph.D. graduate/year)
- 80 – 90 M.Sc. graduating annually
- Several hundred undergraduate students
- Study Programmes: Energy & Environment, Product development and production, Industrial Ecology, ICT in industrial processes
- In co-operation with SINTEF, the Department execute several hundred projects each year. External project activities: 114 MNOK per year:
 - NTNU 45 MNOK
 - SINTEF 79 MNOK

Four divisions

- THERMAL ENERGY
- INDUSTRIAL PROCESS TECHNOLOGY
- ENERGY AND INDOOR ENVIRONMENT
- FLUIDS ENGINEERING

Thermal energy

■ Combustion

- Combustion, including processes and equipment
- **Bio-energy**
- Waste combustion
- Air pollution and gas cleaning

■ Turbo machinery and power generation

- Thermal turbo machinery, including gas turbines, multiphase- and NG compressors
- Thermal power cycles including. CO₂ capture
- High-temperature fuel cells

■ LCA and industrial ecology

- LCA – Life Cycle Analysis
- Value Chain Analysis
- Energy and Environment in developing countries
- Systems engineering

Thermal energy 2012



2007 Nobel Peace Prize

Olav Bolland

From Wikipedia, the free encyclopedia

Olav Bolland (born 17 January 1962) is a Norwegian researcher and Professor in Energy and Process Engineering. His specialization is in thermal power generation, [carbon capture and storage](#), particle technology and drying. He has been [Head of the Department of Energy and Process Engineering](#)^[1] at the [Norwegian University of Science and Technology](#) – NTNU since 2009.

Career [edit]

Professor Bolland completed his MSc and PhD degrees in [Mechanical Engineering](#) at the [Norwegian Institute of Technology](#) (NTH), one of the precursors of the [Norwegian University of Science and Technology](#) - NTNU. From 1990 he was Associate Professor at NTNU until he was appointed Professor in 2002 at the Department of Energy and Process Engineering.

In 2003–2005 he contributed to the [IPCC reports](#), the institution which was awarded the [2007 Nobel Peace Prize](#).^[2] Professor Bolland was a lead author for the IPCC Special report on Carbon Dioxide Capture and Storage.^[3]

He was director of the Gas Technology Centre NTNU-SINTEF^[4] from 2008 to 2009. He was Associate Editor of the *International Journal of Greenhouse Gas Control* in the period 2006 to 2013.

Olav Bolland is a fellow of the [Norwegian Academy of Technological Sciences](#).^[5]

Awards [edit]

In 2011, Olav Bolland was awarded the [Statoil Annual Award for Outstanding Research](#) for his work on enhancing carbon capture understanding and processes for reducing emissions.^[6]

References [edit]

- ↑ [Website of the Department of Energy and Process Engineering](#)
- ↑ [NTNUs fredsprisvinner \(Universitetsavisa 16.10.2007\) \(In Norwegian\)](#)
- ↑ [The IPCC Special report](#)
- ↑ [\[1\] the Gas Technology Centre NTNU-SINTEF](#)
- ↑ [List of Norwegian Academy of Technological Sciences' members living in Norway \(in Norwegian\)](#)
- ↑ [Anti-pollution efforts rewarded with research prize \(Statoil.com 11.05.2011\)](#)

Olav Bolland



Born	January 17, 1962 (age 53) Norway Ler
Nationality	 Norwegian
Occupation	Head of Department of Energy and Process Engineering at the Norwegian University of Science and Technology Professor in Energy and Process Engineering
Children	3

In 2007 Prof. Olav Bolland was among the IPCC scientists researching climate change issues to receive the Nobel Peace Prize



Department of Energy
and Process Engineering

Centres for Environment-Friendly Energy Research

Top-level R&D groups cooperating with innovative industry
Established by the Research Council of Norway (2009)



FME Centre hosted by NTNU:

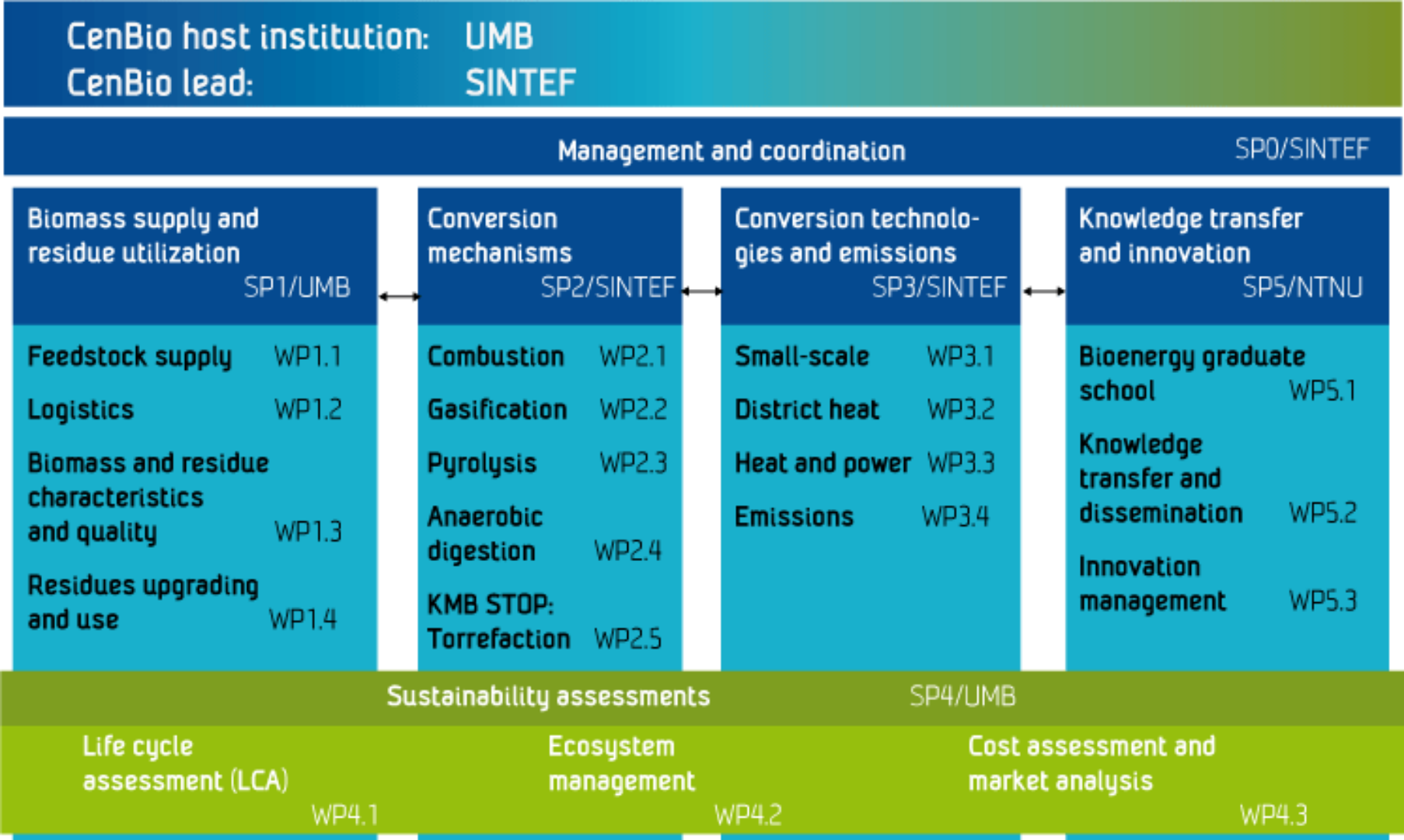
- **Research Centre on Zero Emission Buildings – ZEB**

FME Centres with NTNU as active partner:

- **BIGCCS – International CCS Research Centre**
- **Centre for Environmental Design of Renewable Energy (CEDREN)**
- **Bioenergy Innovation Centre (CenBio)**
- **Research Centre for Offshore Wind Technology**
- **The Norwegian Research Centre for Solar Cell Technology**

Duration: 2009–2017, based on evaluations

CenBio overview



Bio-energy graduate school

CenBio

Bioenergy Innovation Centre



You are here: CENBIO_UK / Graduate School

News

Partners

Project Overview

Graduate School

Publications

Links

Contact info

Internal pages

Graduate School

Education is a corner stone of CenBio. This key aspect has been structured into the Bioenergy Graduate School (WP5.1) under the supervision of NTNU and UMB.

Post-Doc., PhD students and Master students will graduate and therewith contribute to the writing of scientific publications and the development of innovations all along the life of the Centre. Research areas will cover all fields relevant to CenBio (thermal conversion, biomass supply, emissions, etc).

The Bioenergy Graduate School will, at any time during the duration of CenBio, consist of 10-12 PhD students, 8-10 Master students (per year) and their supervisors with coordinated research and training activities. The activities of the Graduate School will, whenever possible, be open to students from other institutions.

The activities of the Graduate School will include: study and research visits, intensive courses, seminars and information sharing.

Contact **Ottar Michelsen** for more information.

Courses

The Bioenergy Graduate School distributes information on relevant courses in bioenergy, both at NTNU and UMB, as well as relevant courses elsewhere.

Master level

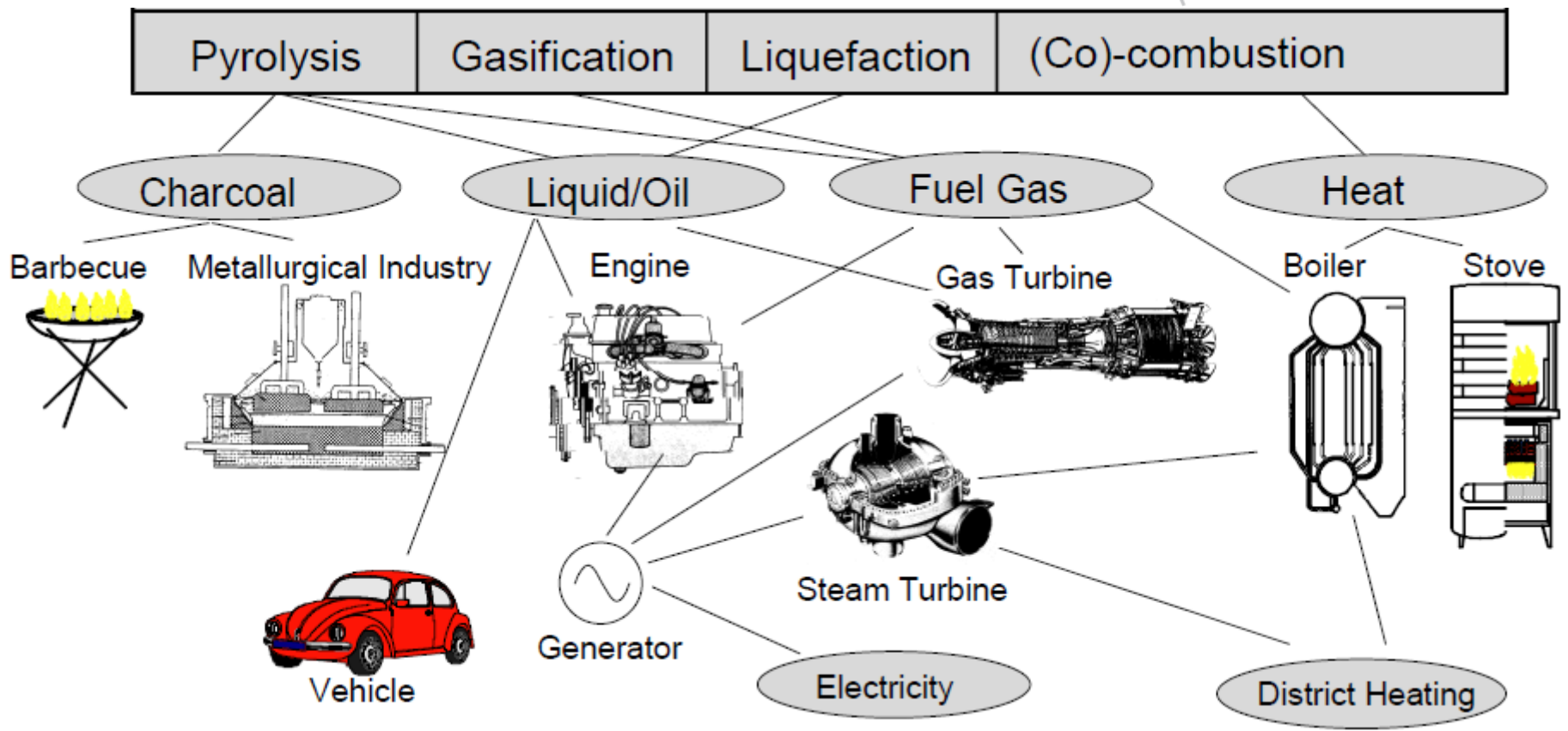
- Bioenergy (NTNU)
- Bioenergy (UMB)
- Nordic Forestry and Forest Research (UMB)

<http://www.sintef.no/Projectweb/CENBIO/Graduate-School/>



Department of Energy
and Process Engineering

Thermochemical conversion technologies



Bio-carbon and its main applications

- Fuels for heat and power generation
- Agricultural fertilizer for soil conditioning
- Carbon sequestration
- Activated carbon
- Reductant in the metallurgical industry

What is pyrolysis

- Pyrolysis is thermal decomposition in absence of oxygen, products: gas, liquid, and solid
- Slow pyrolysis: low heating rate, producing charcoal or biochar as the main products
- Fast pyrolysis: high heating rate, producing bio-oil as main

Typical product yields* by pyrolysis

<i>Mode</i>	<i>Conditions</i>	<i>Liquid</i>	<i>Solid</i>	<i>Gas</i>
Fast	~ 500 °C, short hot vapor residence time ~ 1 s	75%	12% char	13%
Intermediate	~ 500 °C, hot vapor residence time ~ 10–30 s	50% in 2 phases	25% char	25%
Slow – Torrefaction	~ 290 °C, solids residence time ~ 30 min	0% if vapours are burned	80% solid	20%
Slow – Carbonization	~ 400 °C, long vapor residence hours → days	30%	35% char	35%
Gasification	~ 750–900 °C	5%	10% char	85%

* = Dry wood basis

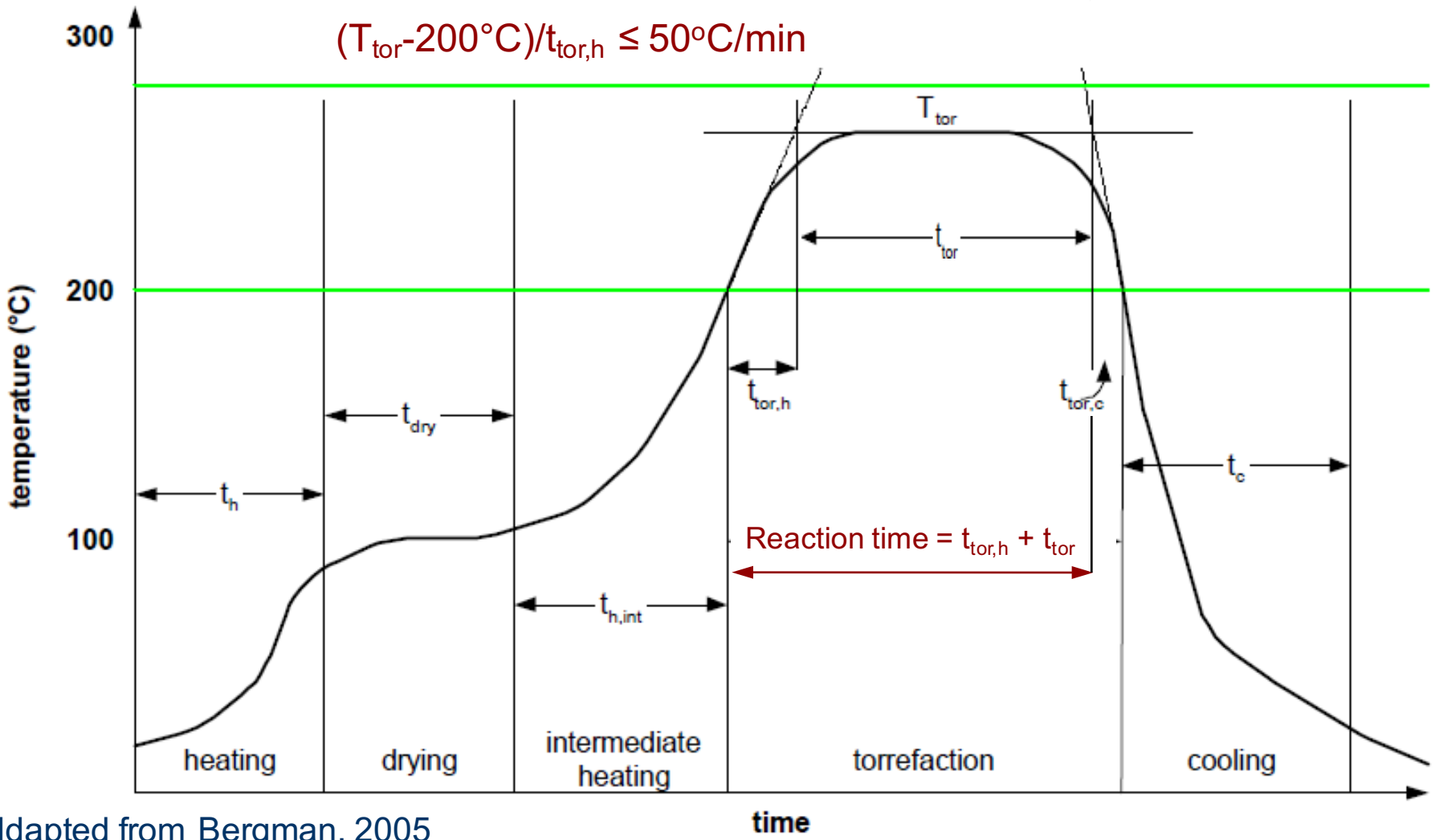
Biomass torrefaction

- Is a thermal pre-treatment method to improve fuel properties of biomass
- Synonyms: mild pyrolysis, roasting, wood cooking, and even high temperature drying
- Typical conditions and process parameters
 - In the absence of O₂
 - Temperature window 200 – 300°C
 - Heating rates < 50 °C/min
 - Residence time 10 – 30 min

Parameters influencing product quality

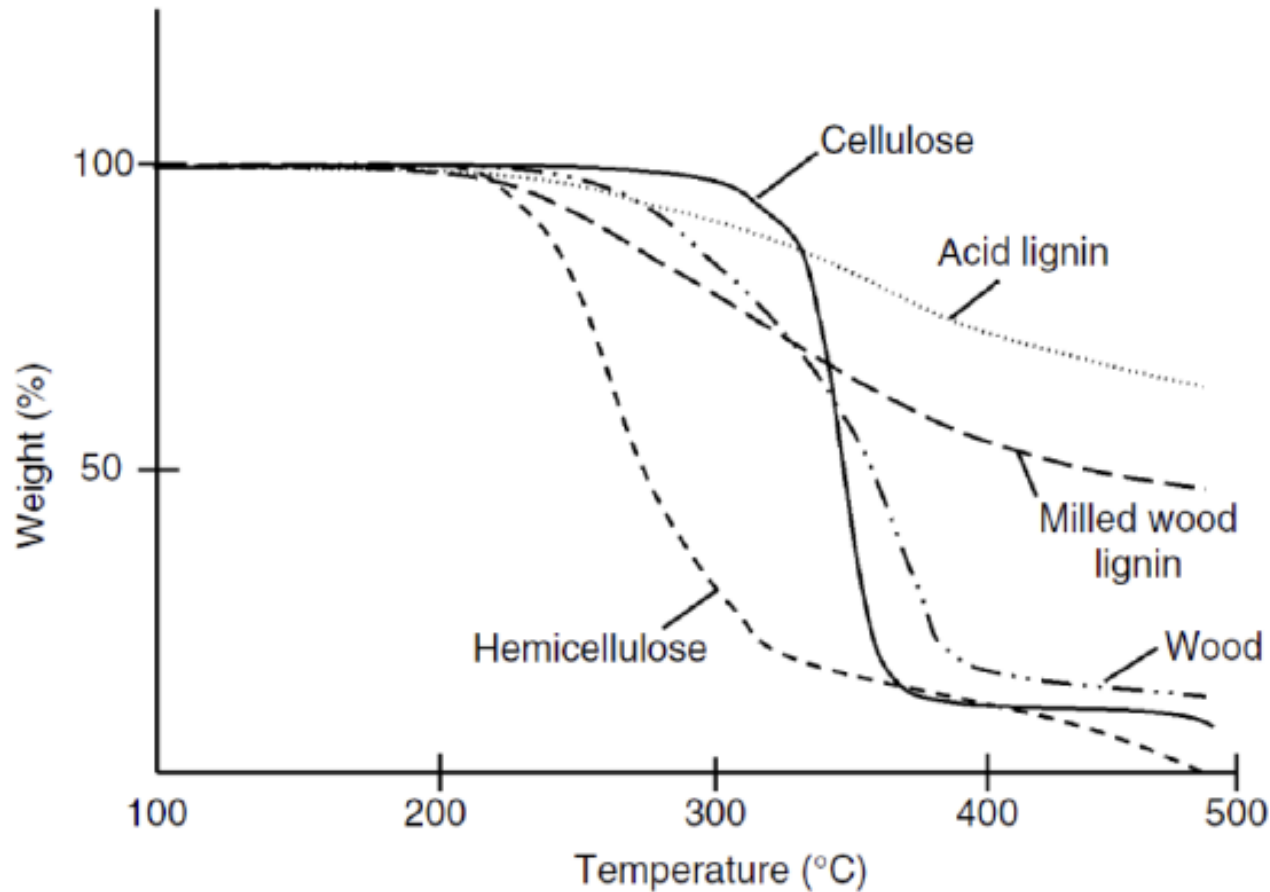
- Torrefaction temperature
- Reaction time
- Fuel type
- Hemicelluloses content

Temperature-time profile of torrefaction



Addapted from Bergman, 2005

TG of lignocellulosic biomass materials

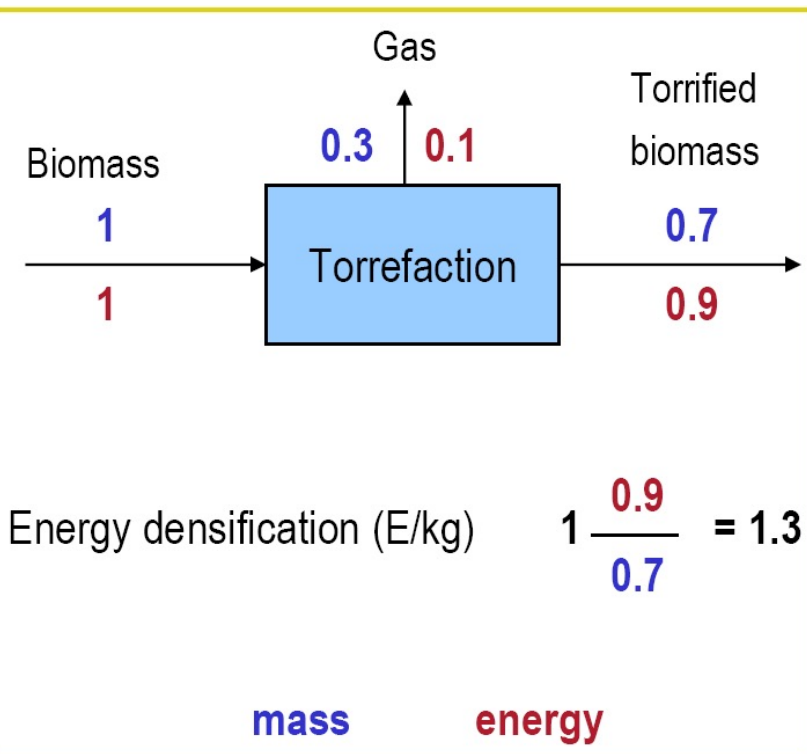


Mass and energy distribution for torrefaction of willow

Table I: *Mass and energy distribution for torrefaction of willow and 280 °C and 17.5 min reaction time [1]*

Reaction products	Mass yield (daf) (%)	Energy yield (LHV, daf) (%)
Solid	87.5	94.9
Lipids	1.40	3.40
Organics	1.70	1.60
Gases	1.40	0.10
Water	8.00	0.00

Mass and energy balance



Temperature: 200-300 °C

Pressure: near atmospheric

Absence of oxygen

Product: solid fuel

Particle size < 4 cm thickness

Residence time 10-30 min

Heating rate: <50 °C/min



Source Kiel, 2007

Van Krevelen diagram for torrefied biomass

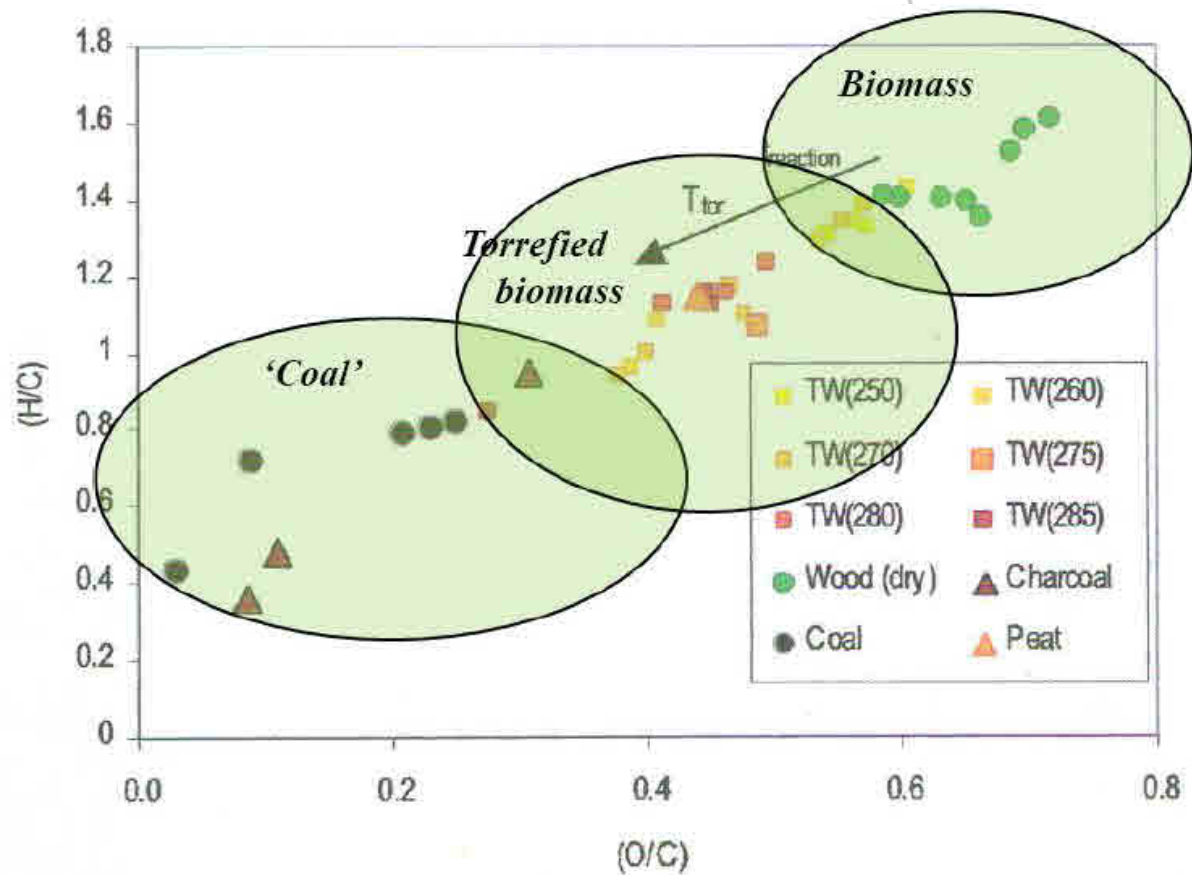


Figure 2.6 Van Krevelen diagram for torrefied wood (TW) produced at different conditions, untreated wood, coal, charcoal and peat samples. Coal and peat data is taken from Ullmann (1999). Wood and torrefied wood from Bourgois and Doat (1984), Girard and Shah (1989) and Pentananunt et al. (1990)

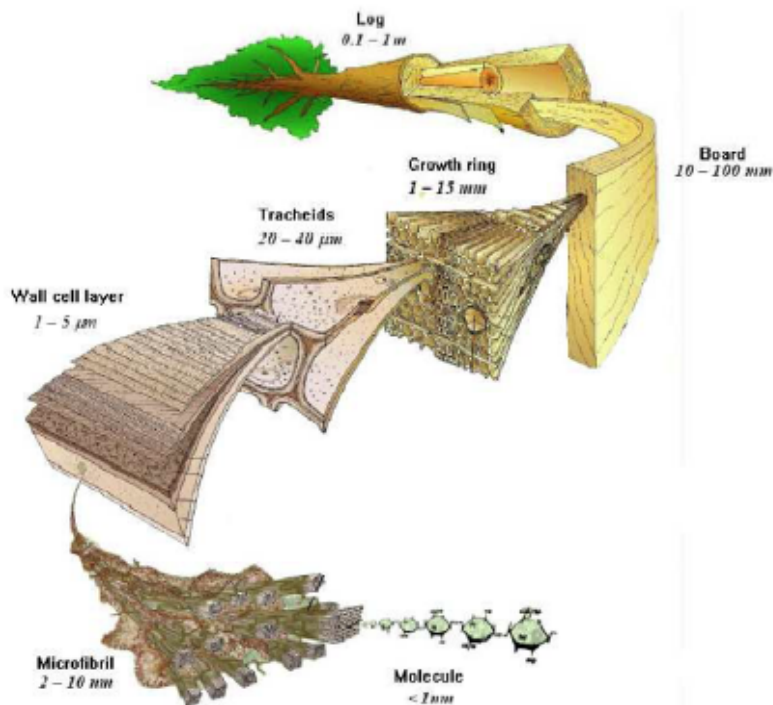
Evaluation of torrefied pellets (TOP)

Properties	unit	Wood	Torrefied biomass	Wood pellets		TOP pellets	
				low	high	low	high
Moisture content	% wt.	35%	3%	10%	7%	5%	1%
Calorific value (LHV) as received	MJ/kg	10,5	19,9	15,6	16,2	19,9	21,6
Mass density (bulk)	kg/m ³	550	230	500	650	750	850
Energy density (bulk)	GJ/m ³	5,8	4,6	7,8	10,5	14,9	18,4
Pellet strength		-	-		good		very good
Dust formation		moderate	high		limited		limited
Hygroscopic nature		water uptake	hydrofobic		swelling / water uptake		poor swelling / hydrofobic
Biological degradation		possible	impossible		possible		impossible
Seasonal influences (noticable for end-user)		high	poor		moderate		poor
Handling properties		normal	normal		good		good

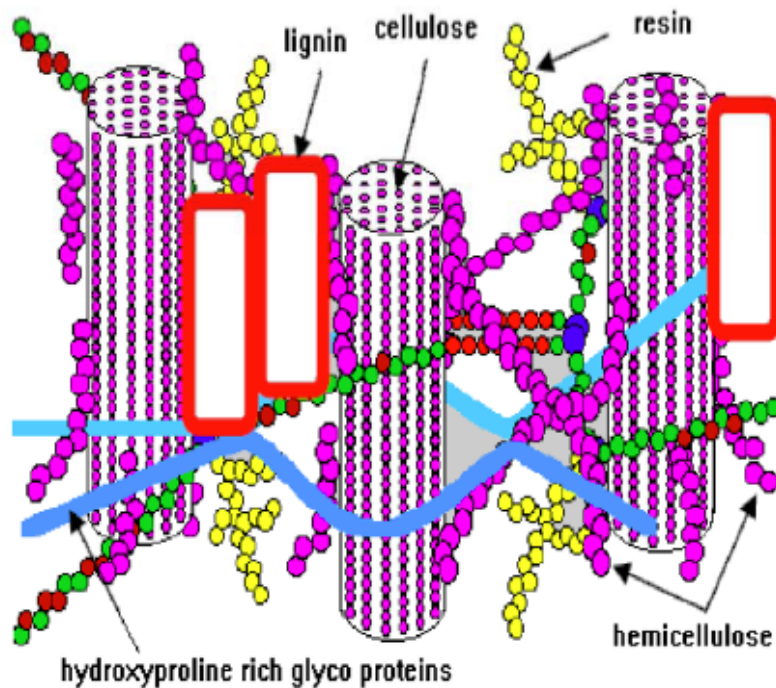
Conversion of wet plant biomass

- Anaerobic digestion
- Bioethanol production
- **Hydrothermal processing**

Plant biomass



Wood Physical Structure

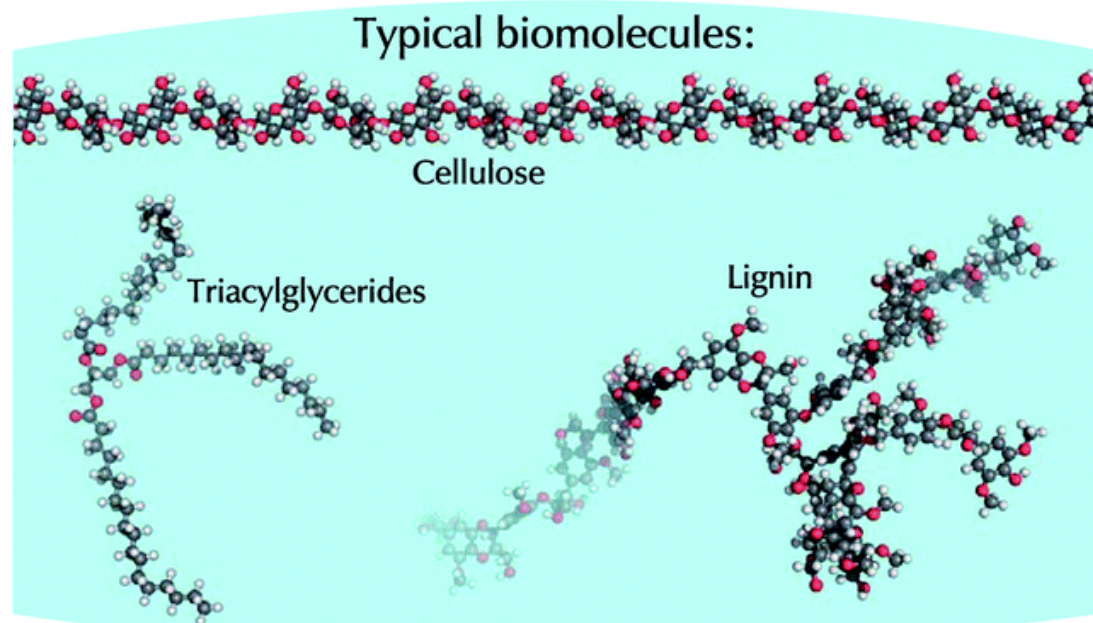


Wood Microscopic Structure

Chemical composition of Scandinavian birch, spruce and pine.

	Birch	Spruce	Pine	Pineroot
Cellulose (wt%)	40	44	43	-
Hemicellulose (wt%)	39	27	27	-
Lignin (wt%)	21	29	30	-
Extractives (wt%)	3	2	5	20

Hydrothermal processing of biomass - Overview



Example feedstocks:

- Agricultural & forest wastes
- Energy crops & algae
- Food processing & municipal wastes

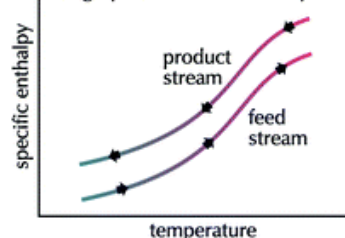
Feed preparation:
grinding, pressing,
maceration,
pumping, etc.

Pressure let-down & separation

Fuels & fertilizers:

- Methane
- Hydrogen
- "Bio-crude"
- Diesel, gasoline, propane
- N,P,K fertilizers

Heat integration
(high-pressure heat recovery)



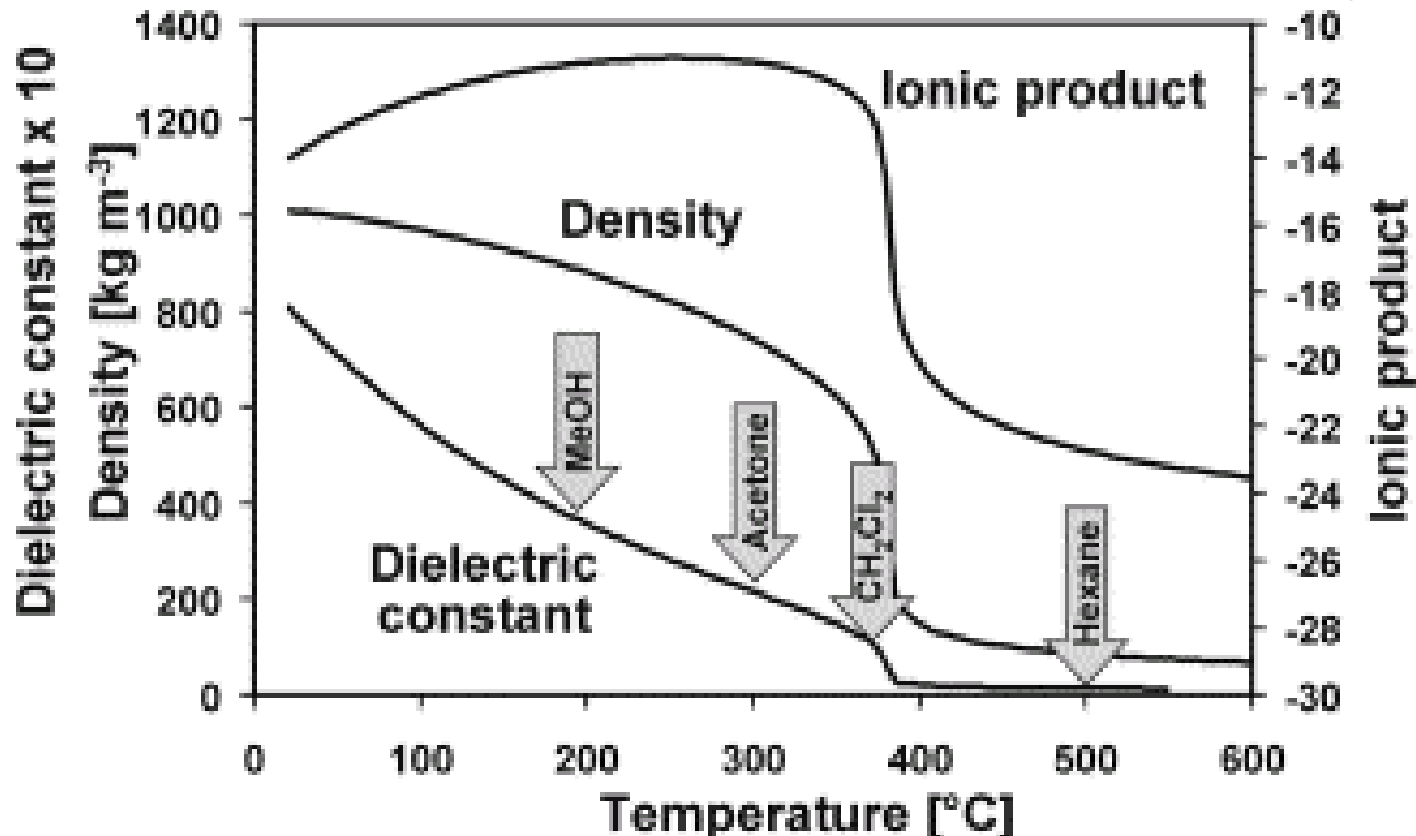
Make-up heat

Hydrothermal processing reactor:

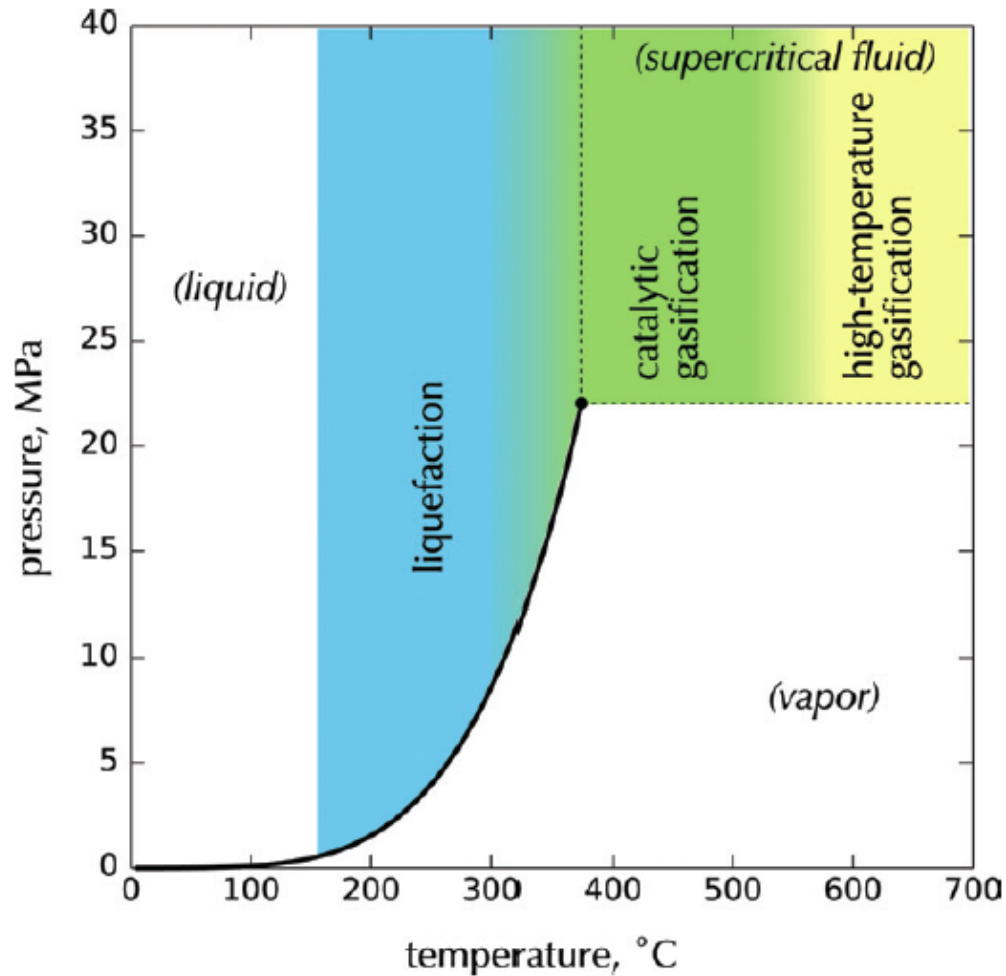
- Temperatures: 200-600°C.
- Pressures: 5-40 MPa.
- Water in liquid or supercritical state.

Reactor

Properties of hot compressed water



Hydrothermal processing regions



HTC or wet torrefaction

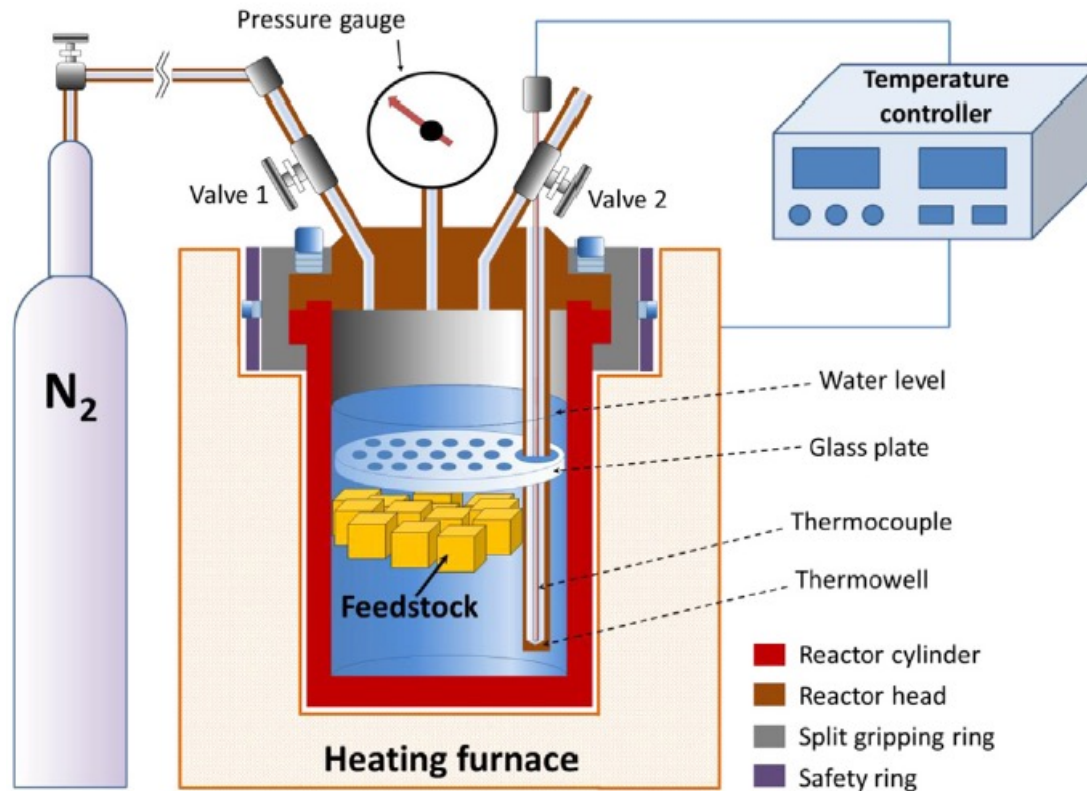


Fig. 1. A batch reactor setup for WT at laboratory scale (adopted from [20]).

T window: 180-300°C

Agricultural residues in Vietnam

	Rice straw	Rice husk	Bagasse	Corn cob	Cassava pulp	Molasses
Capacity	15 million tons/year	6.7 million tons/year	3.1 million tons/year	3.1 million tons/year	0.59 million tons/year	0.54 million tons/year
Stability	Long-term stability, (3 crops/year)	Long-term stability (whole year) based on the milling plant.	Seasonal stability (from Sep. to March of next year)	Seasonal stability (from August to April of next year)	Seasonal stability (from August to April of next year)	Seasonal stability (from Sep. to March of next year)
Concentration	Concentrated on national granaries, like Mekong river delta (53%), Hong river delta (18%)	Concentrated on milling plants in areas, like Mekong river delta (53%), Hong river delta (18%)	Concentrated on sugar plants in the areas, like Central Coast (37%), Mekong river delta (32%), South East (12%).	Concentrated on households of the areas, like North of Midland (33%), Highland (24%) and Central Coast (19%)	Concentrated on cassava-starch plants in the areas, like Central Coast (30%), South East (29%), Highland (25%)	Concentrated on sugar plants. Scattered in the Central Coast (37%), Mekong river delta (32%), South East (12%)
Ability of collection & transportation	Available collection system in Mekong river delta by waterway	Available collection system in Mekong river delta by waterway	Sugar plants scattered → disadvantage of large quantity collection and high cost.	Hard to collect due to concentration on households and the sources scattered in many areas.	Cassava-starch plants scattered → drawback of large quantity collection and high cost	Sugar plants scattered → disadvantage of large quantity collection and high cost
Ability to purchase	A large amount of rice straw is burned	A large amount is unused but expect to be used for gasification projects, mainly in Mekong river delta	Competition with boiler fuel in sugar plants to utilize heat	Mostly burned away	Competition with animal food	Competition with the current ethanol plants
Composition & cellulose structure	Medium cellulose, low lignin, amorphous & crystalline structure.	Low cellulose, low lignin, high silicon content. Major crystalline structure.	High cellulose, high lignin, combination between amorphous & crystalline structure	High cellulose, high lignin, major crystalline structure	Low lignin, major crystalline structure.	Major sugar (62%), non-sugar (20%)
Estimated conversion	284 liters/ton [1], [2]	165 liters/ton [3]	358 liters/ton [1]	300 - 340 liters/ton [1]	67 liters/ton [4]	> 250 liters/ton [5], [6]
Required feedstock quantity*	0,36 million tons/year	0,6 million tons/year	0,28 million tons/year	0,30 - 0,33 million tons/year	1,49 million tons wet pulp/year	0,35 million tons/year
Current feedstock price	200 - 500 VND/kg	200 - 500 VND/kg	50 VND/kg	**	<400 VND/kg	1.600 VND/kg
Environmental impact	Decreasing environmental impact in comparison with current burning.	Decreasing environmental impact in comparison with current burning	Decreasing environmental impact in comparison with current burning	Mainly burned → utilize to decrease environmental impact	Decreasing environmental impact due to mainly throw away	No environmental impact

- 62 million ton/year

Note: The level of assessment: **bold**: advantage; regular: normal; *italic*: disadvantage

* Ethanol plant capacity: 100 million liters/year ** Currently, in burning, no price

Concluding remarks

- High potential for production and application of bio-carbon in Vietnam
- Various feedstock including 62 million tons of agricultural residue annually
- Long costal line with large sea water areas: high potential for aquatic biomass cultivation
- Carbon sequenstration for climate change combat
- High demand of organic fertilizer

Thank you for listening!